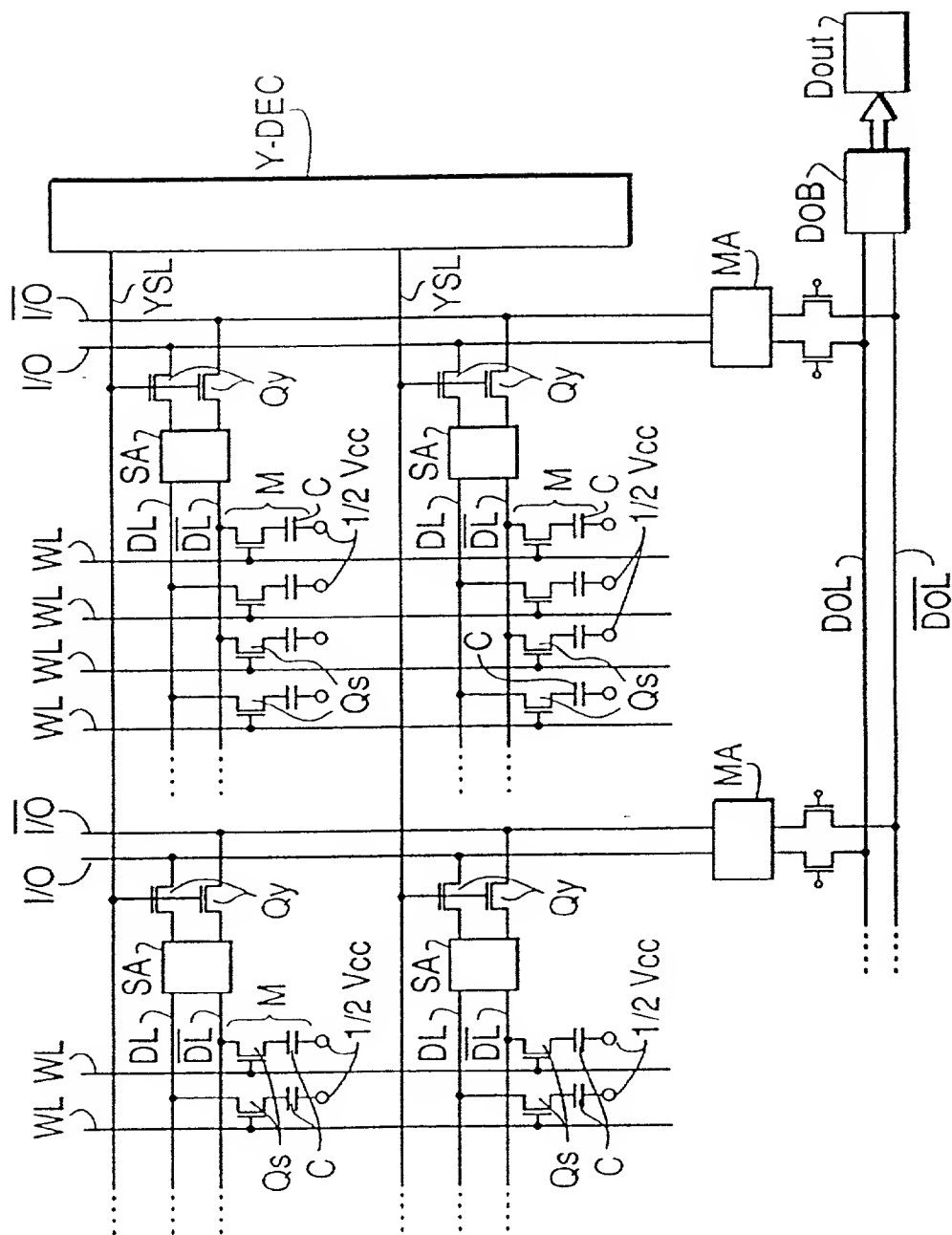
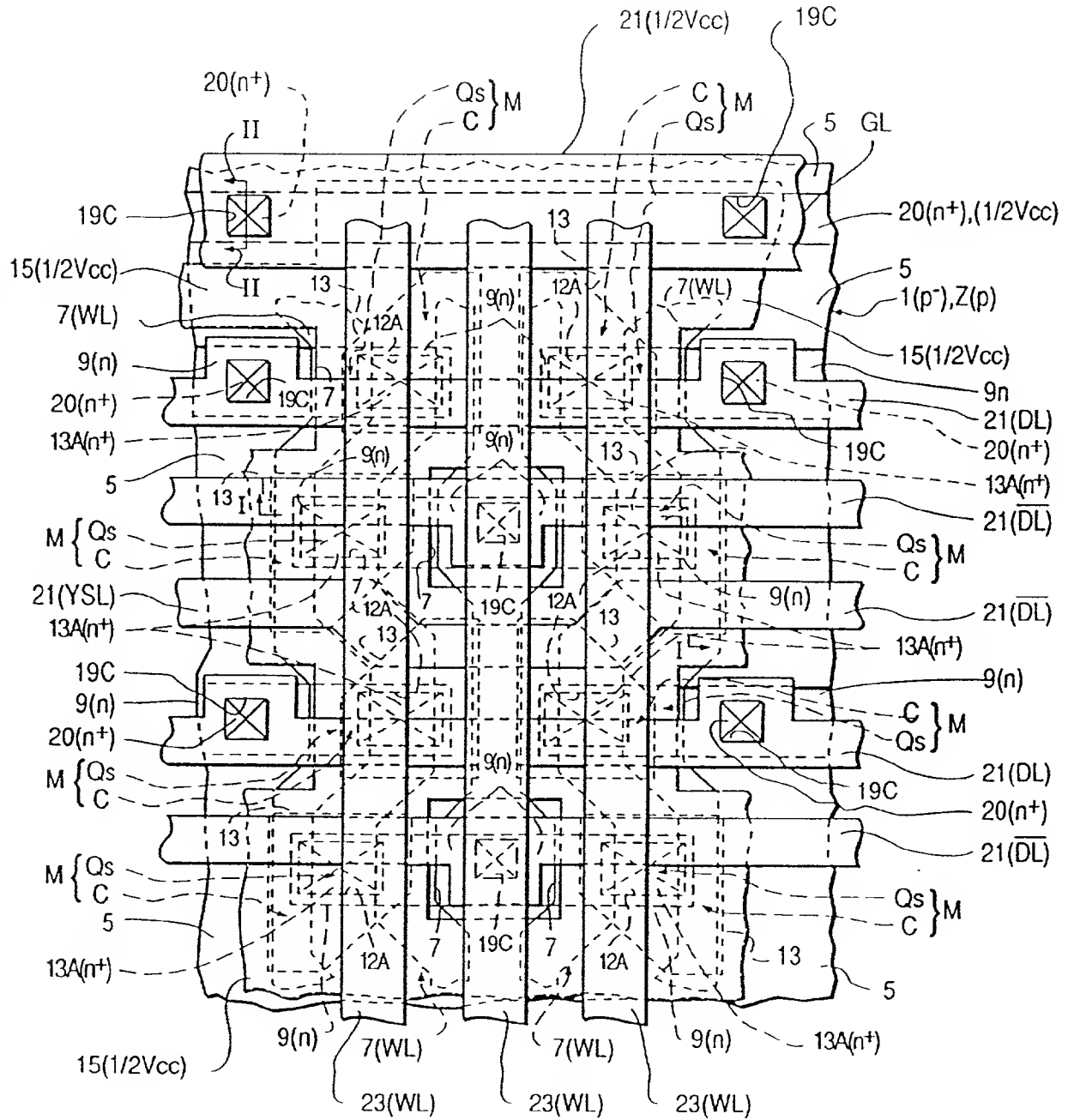


**FIG. 1**



[illegible]

**FIG. 3**

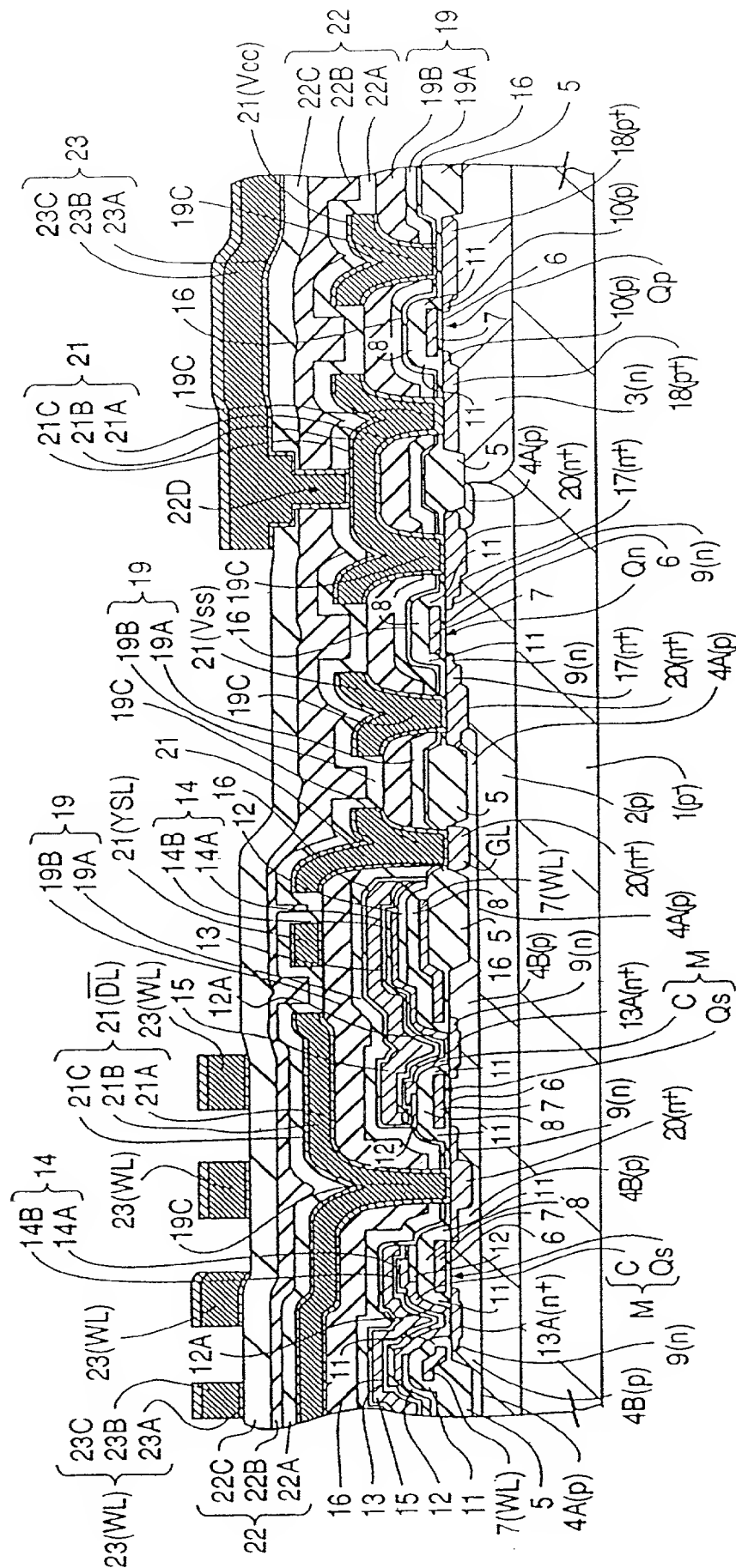


FIG. 4

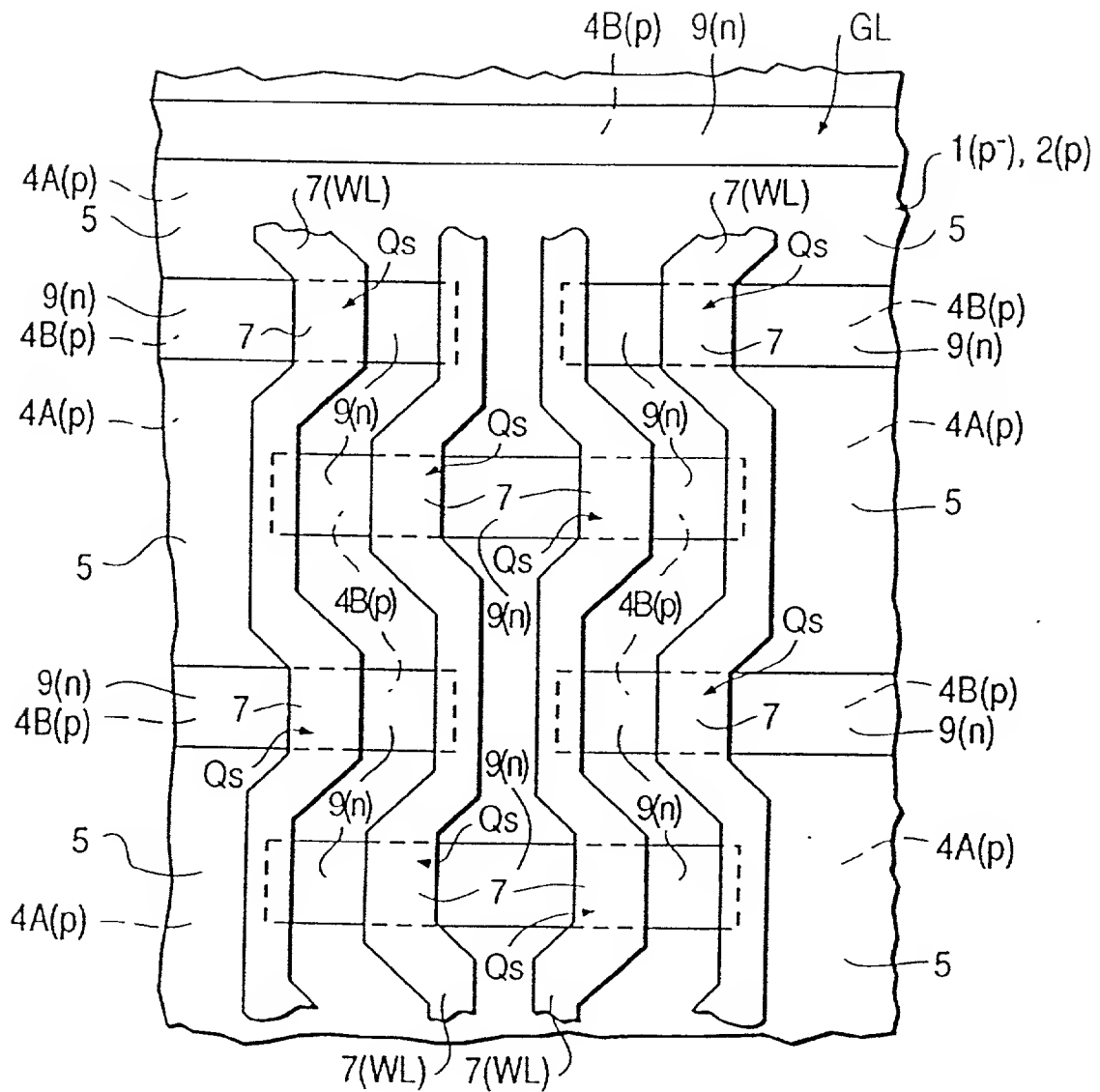


FIG. 5

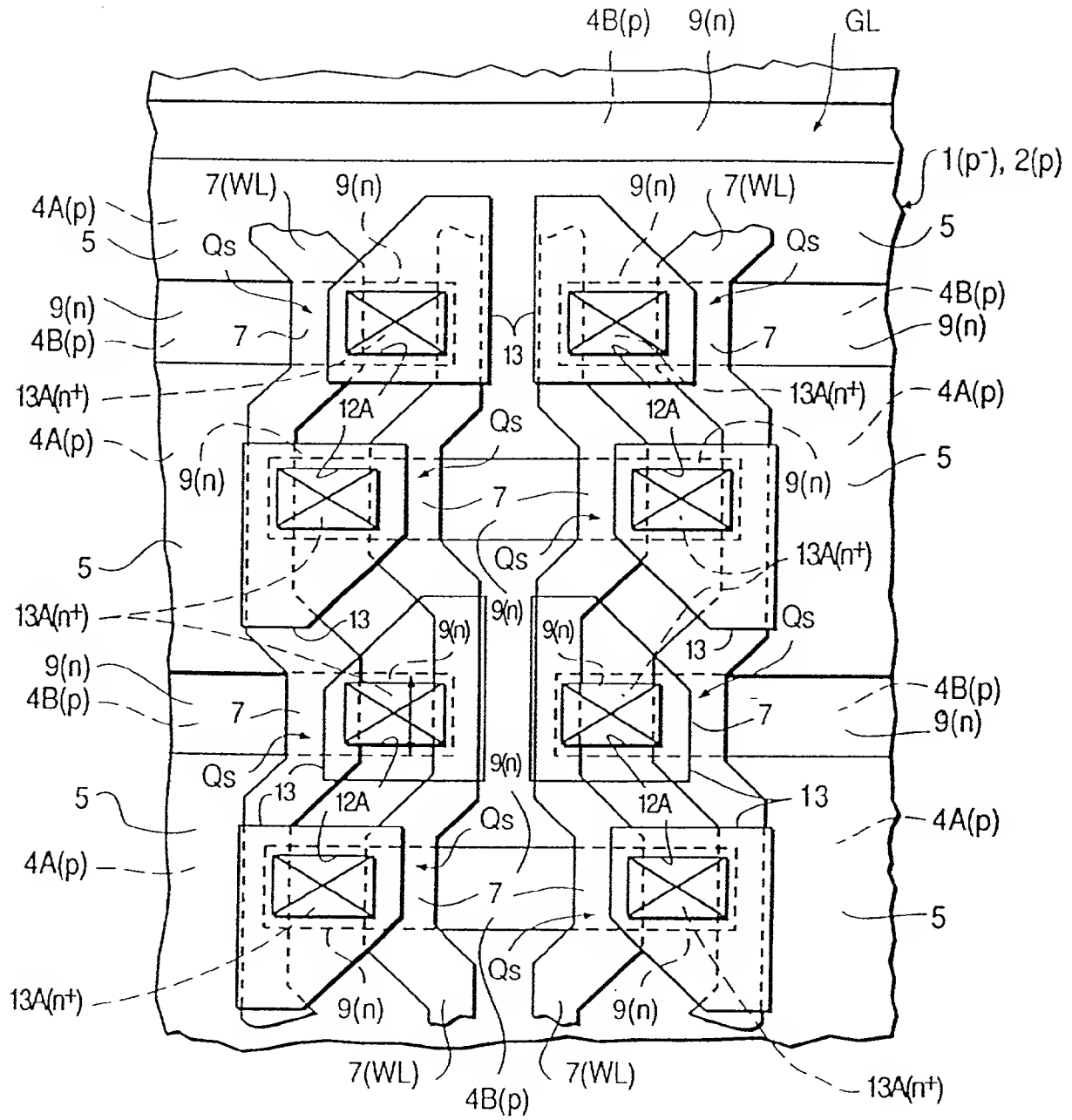


FIG. 6

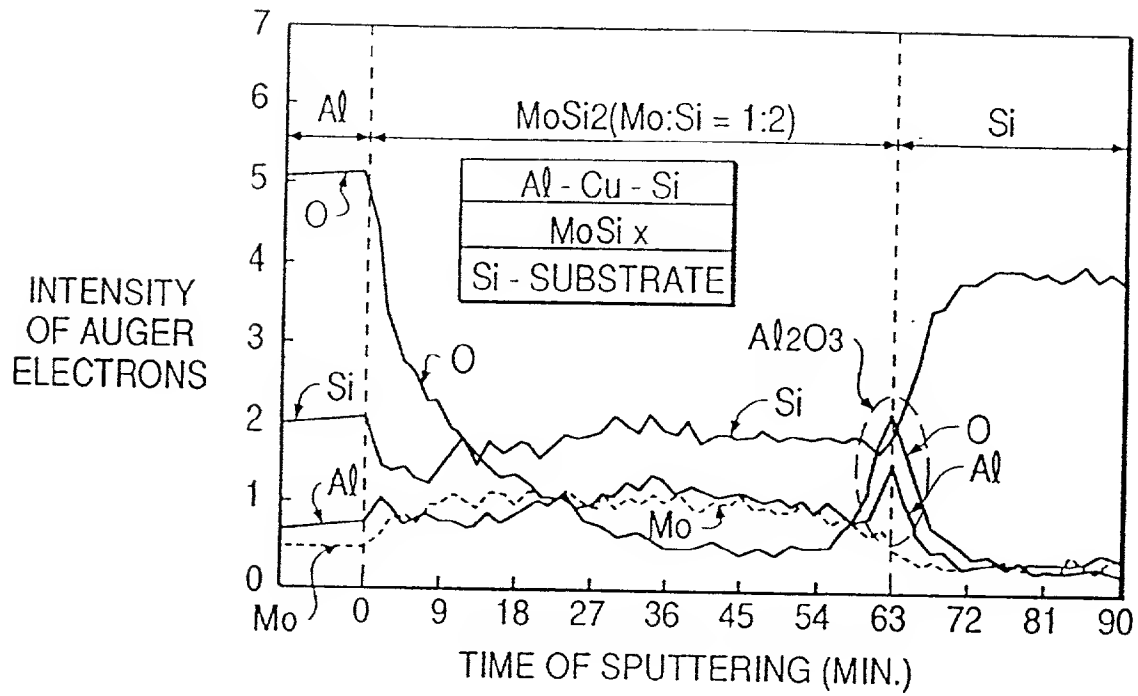


FIG. 7

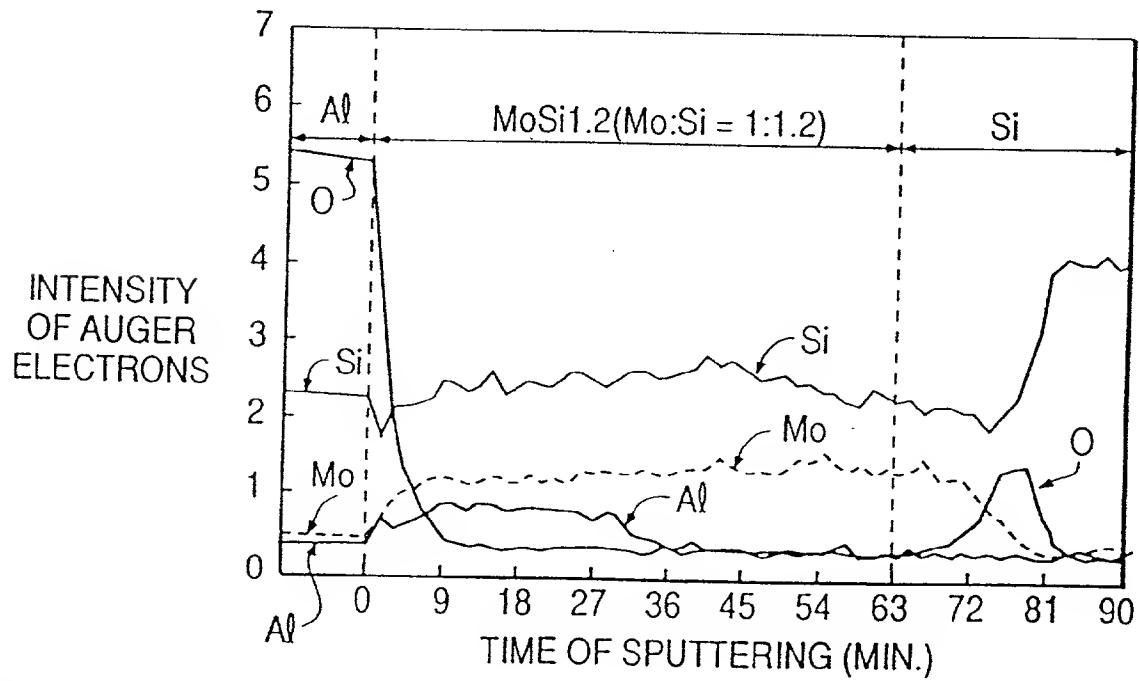


FIG. 8

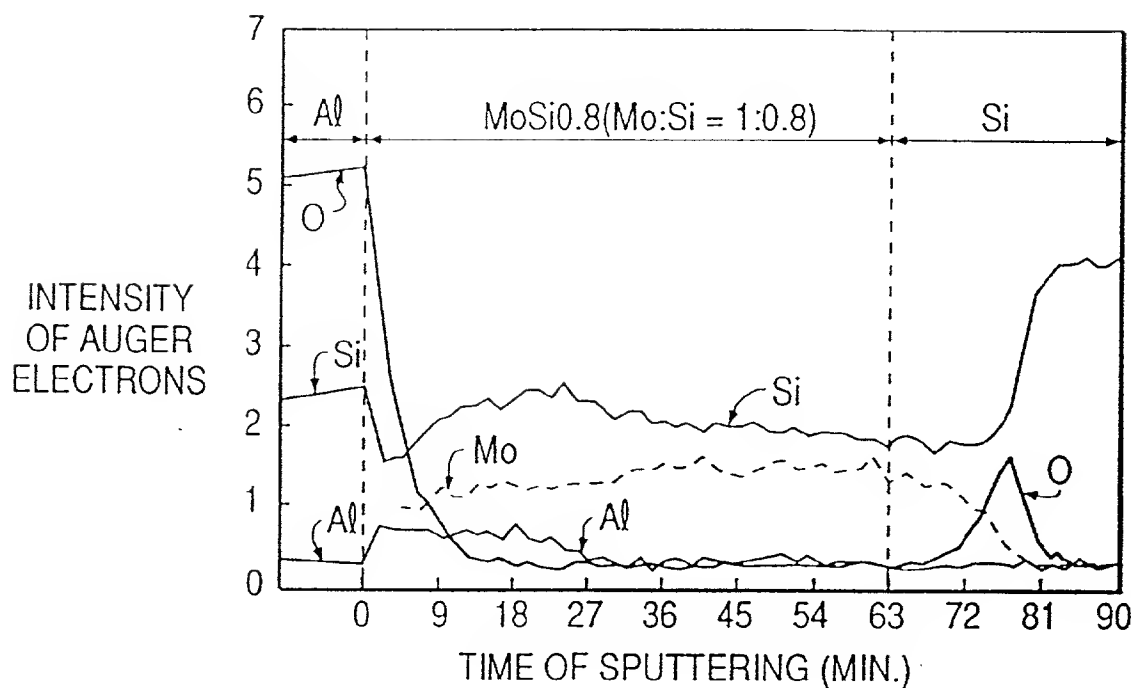


FIG. 27

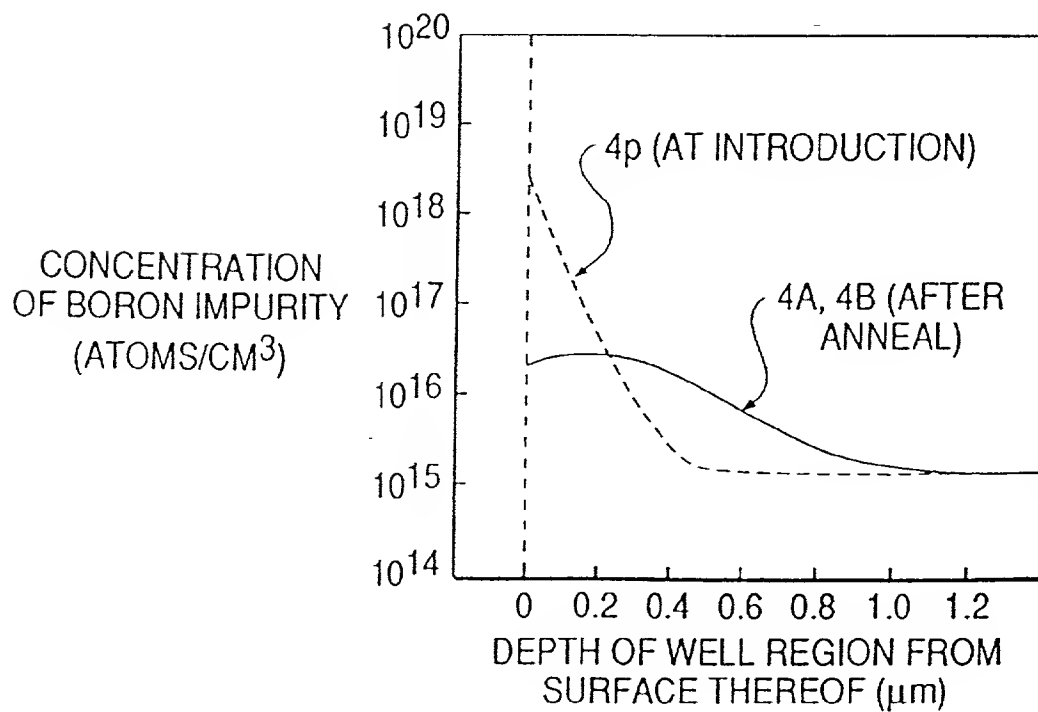


FIG. 9

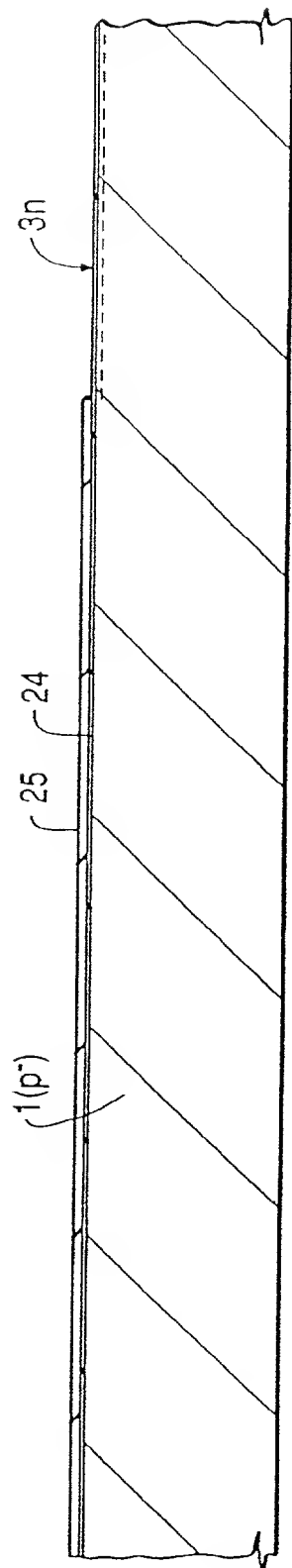


FIG. 10

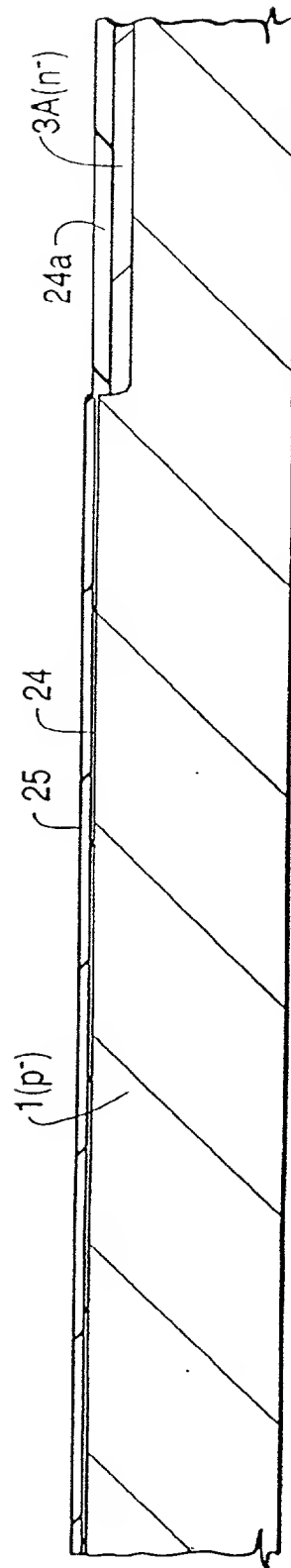




FIG. 11

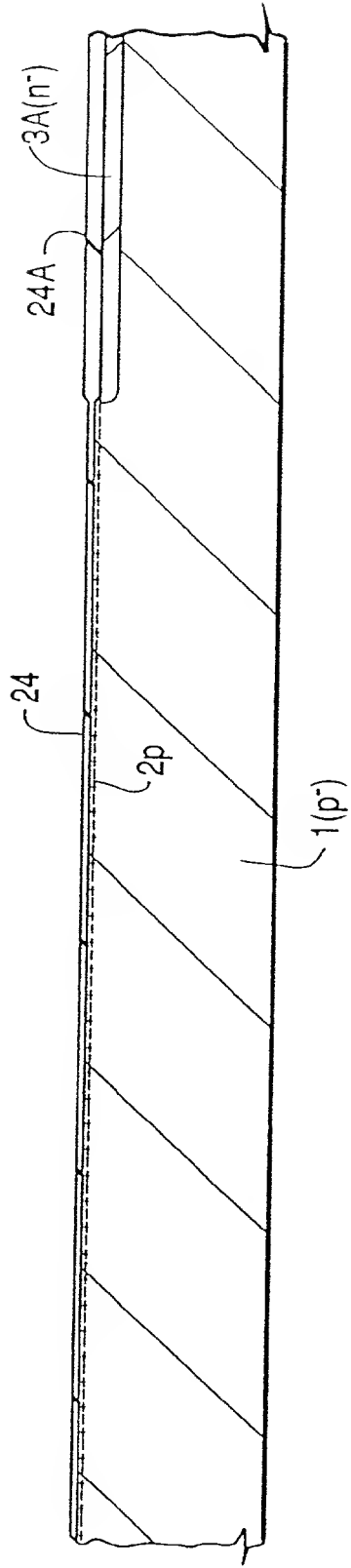
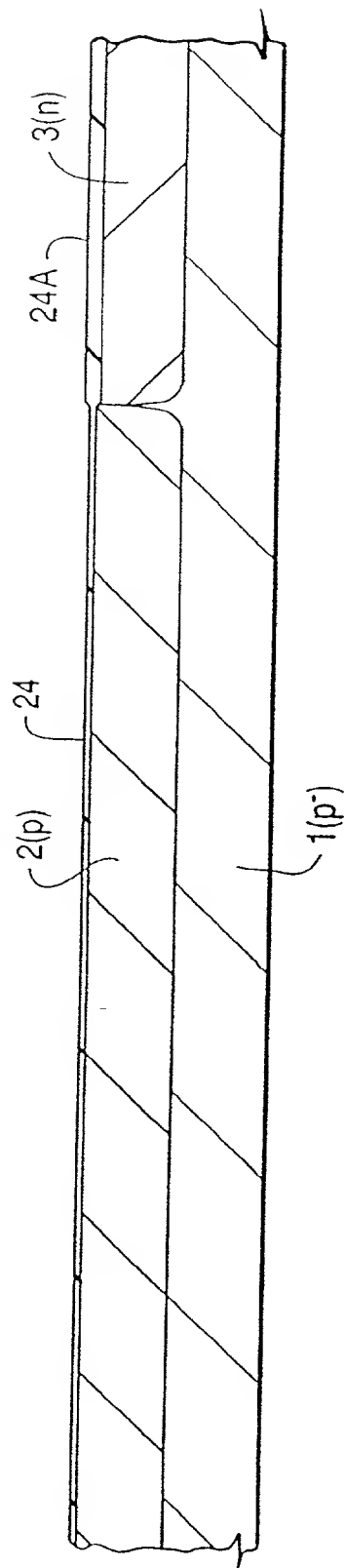


FIG. 12



**FIG. 13**

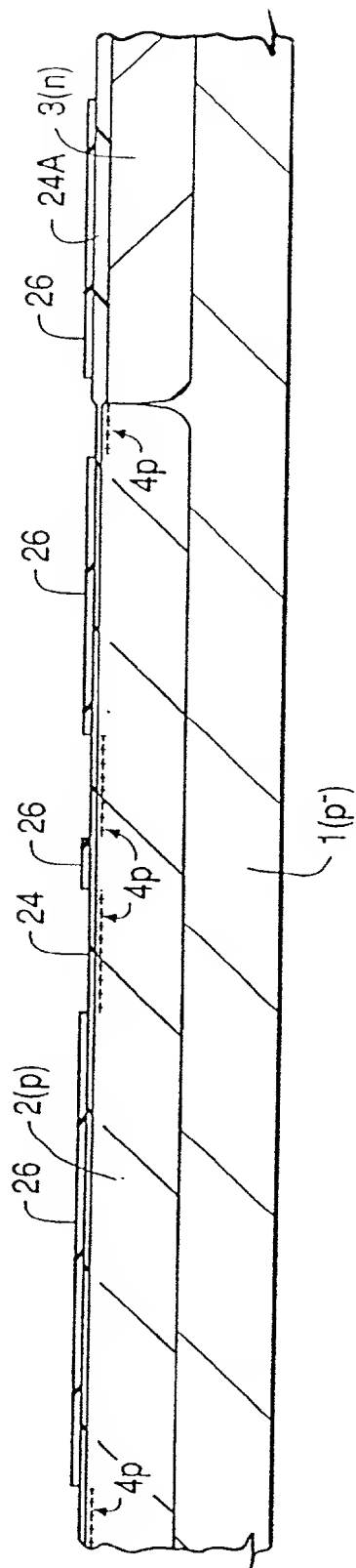
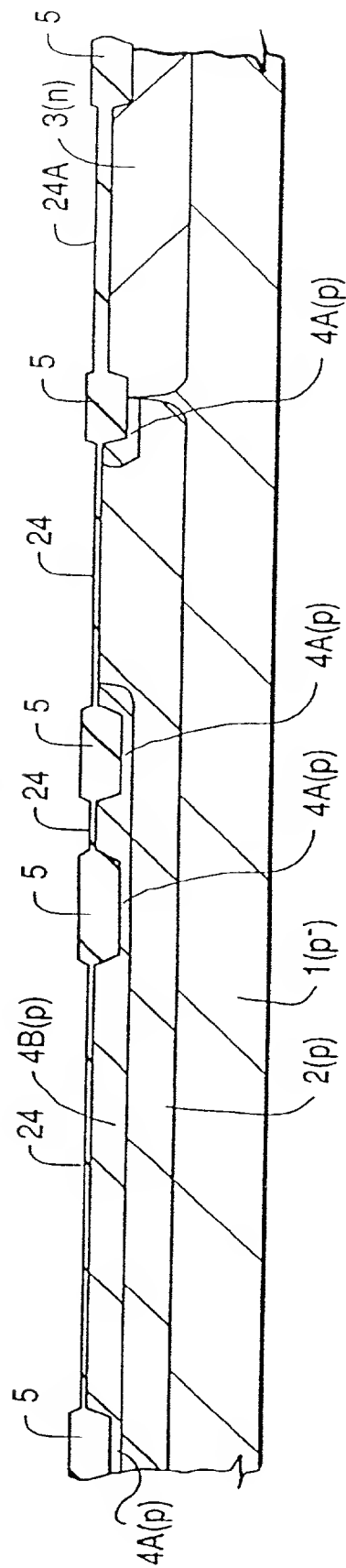


FIG. 14



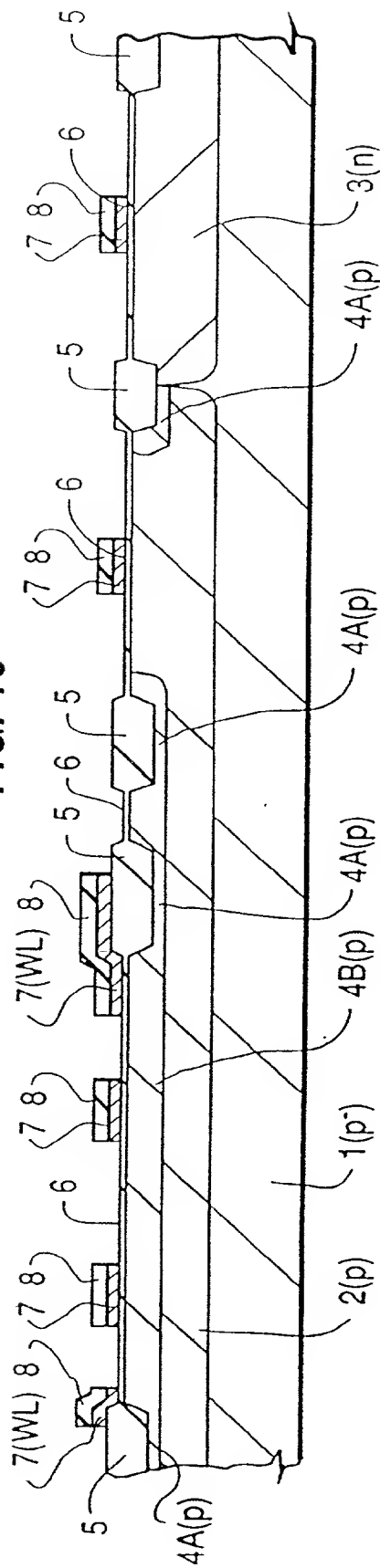
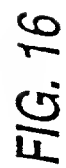
[illegible]

FIG. 17

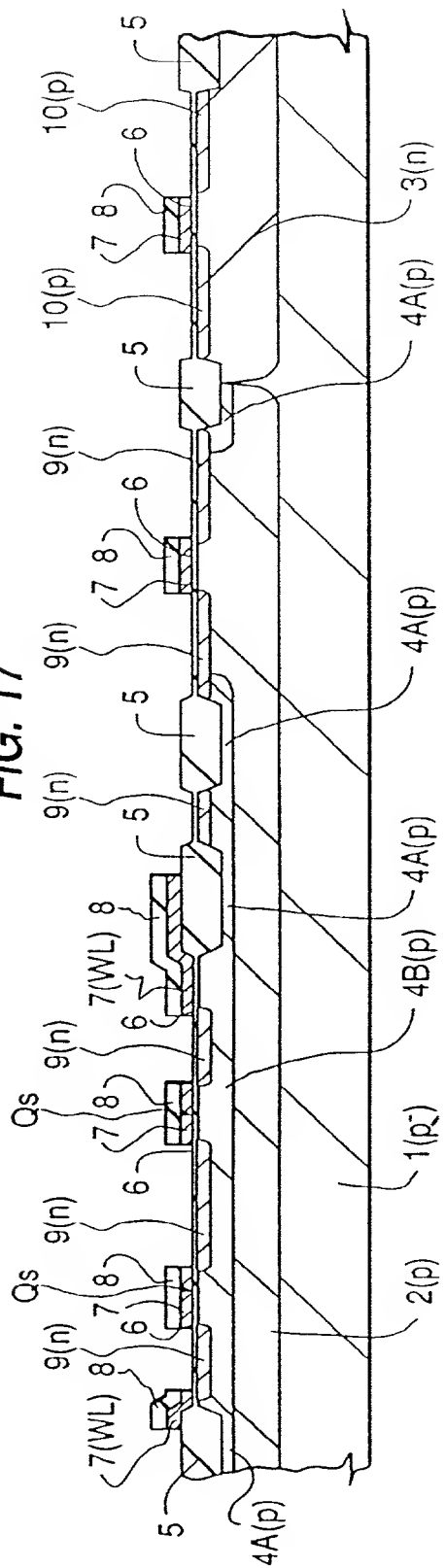
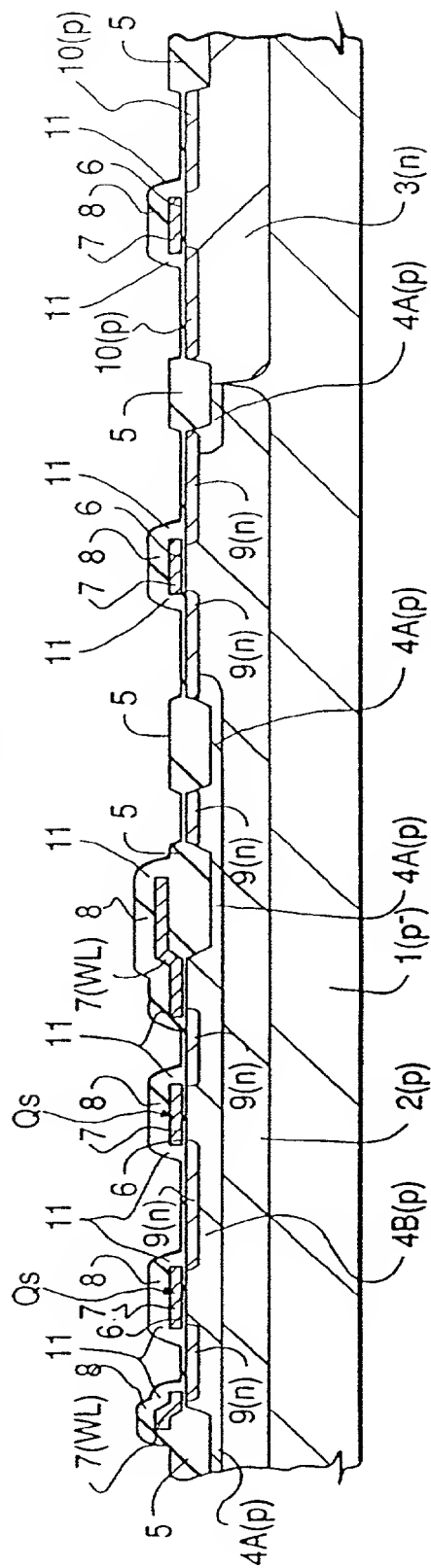
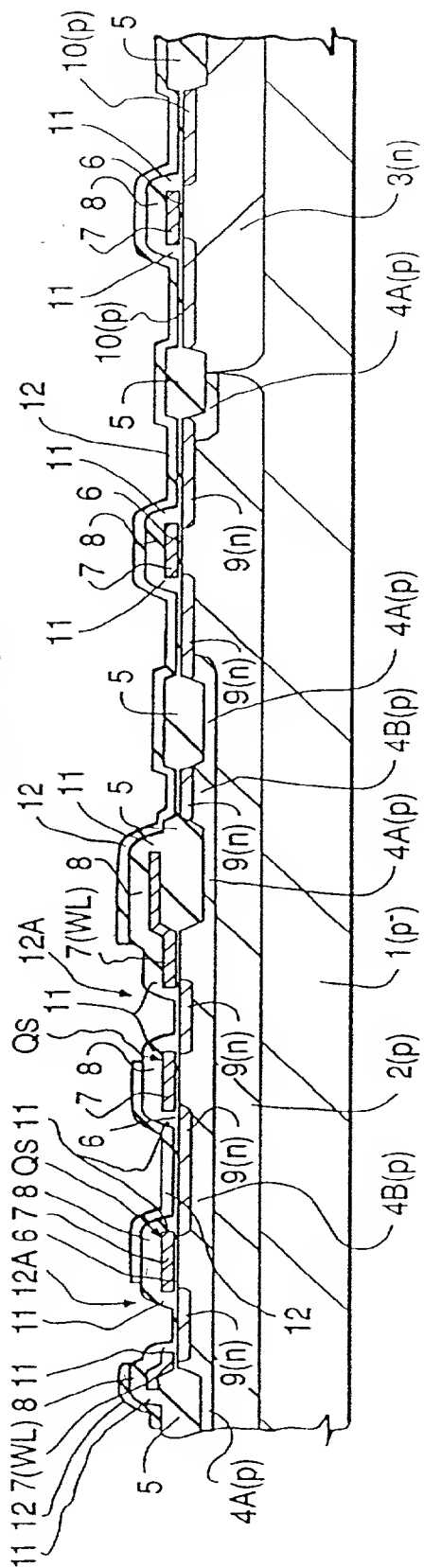


FIG. 18



**FIG. 19**



**FIG. 20**

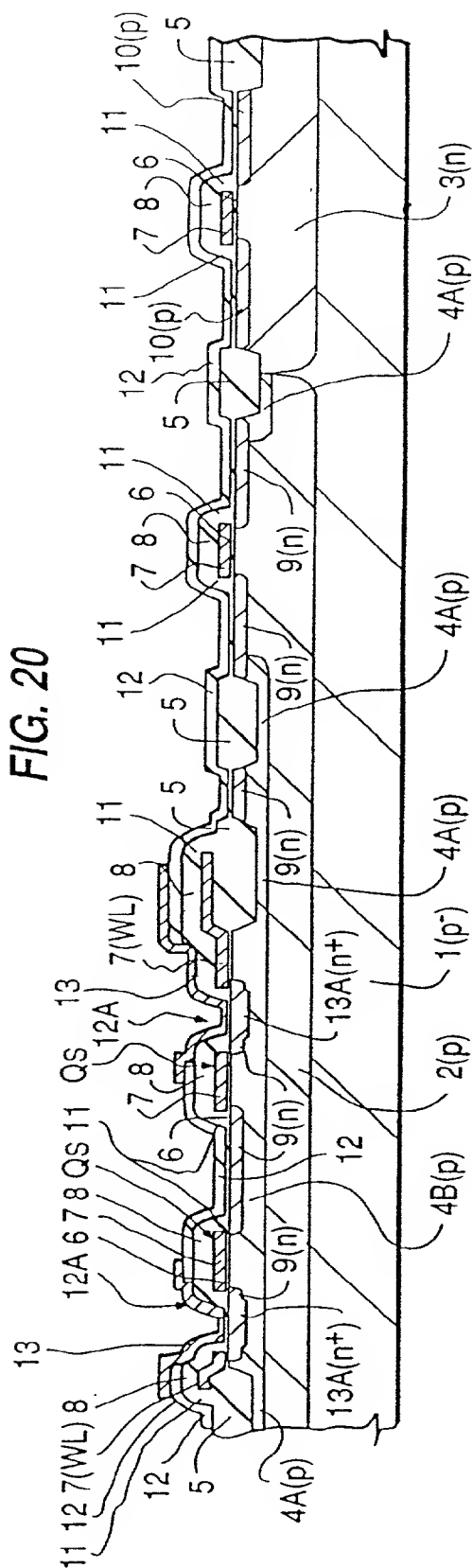


FIG. 21

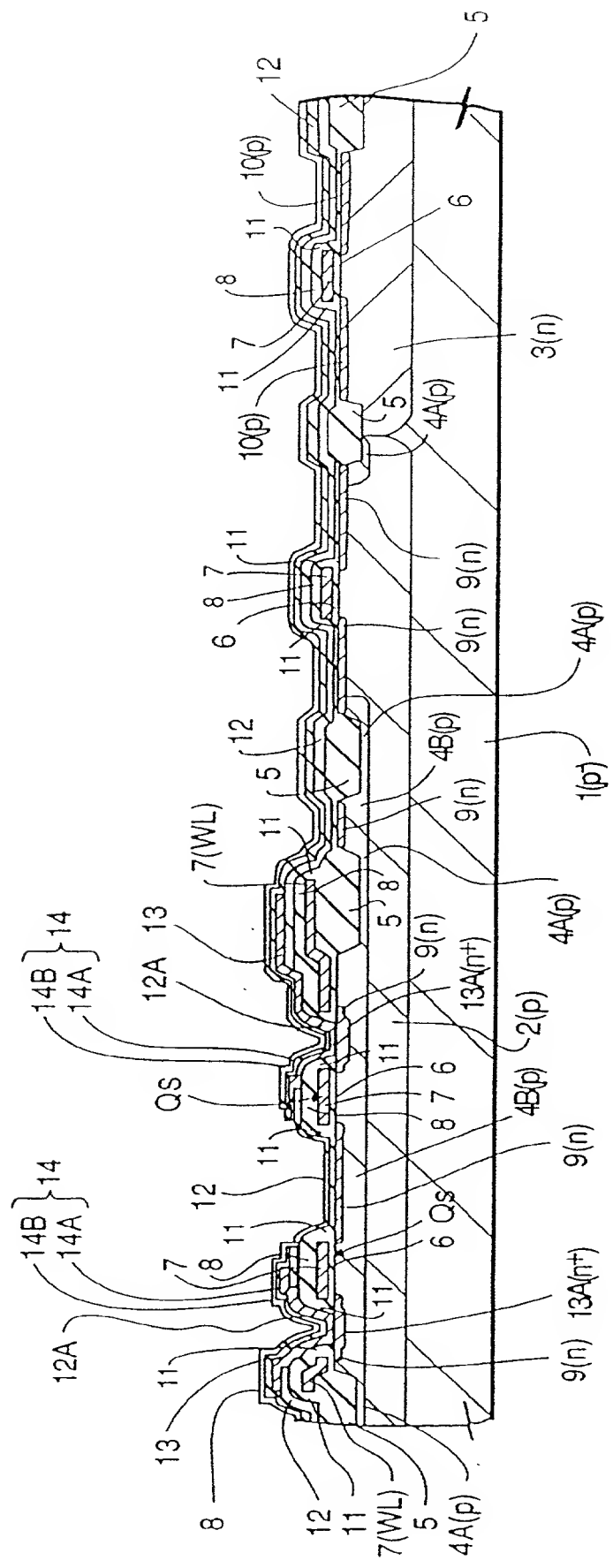
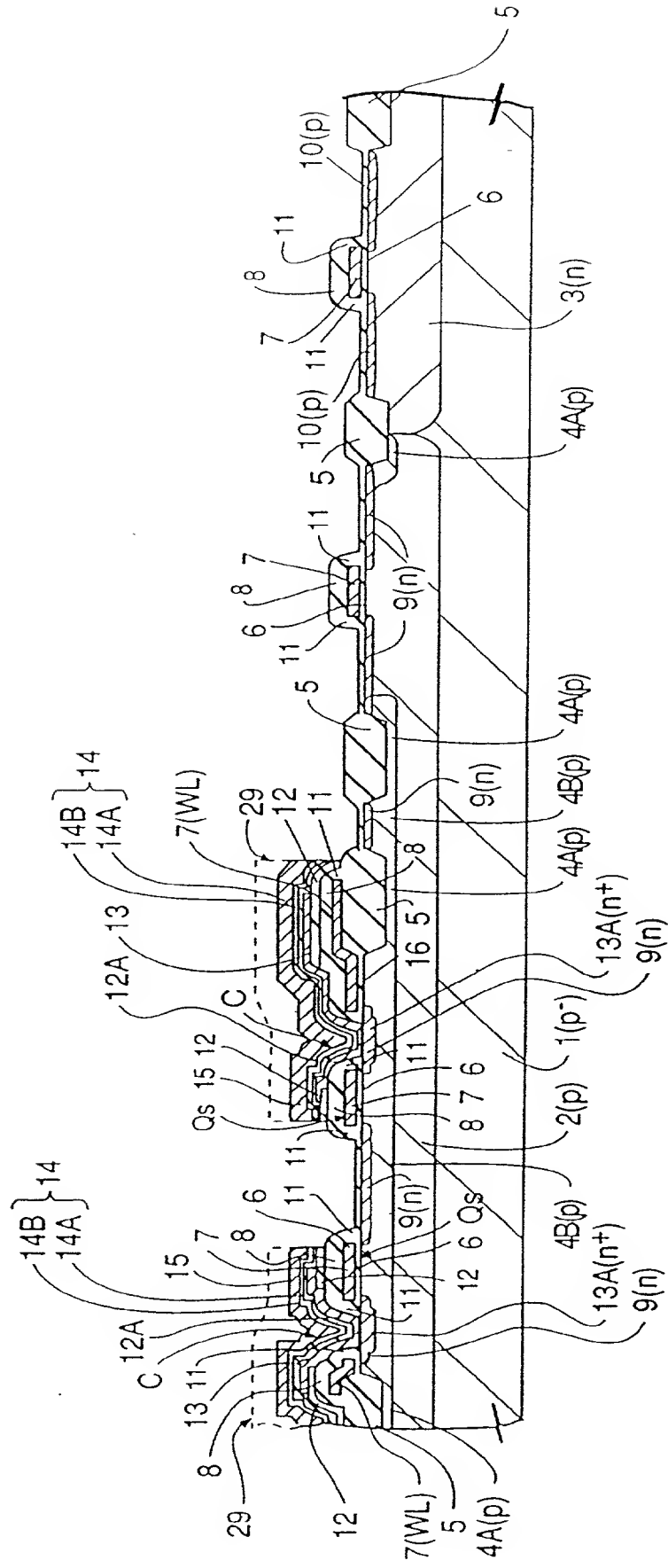


FIG. 22



Condition	Time (h)	Temperature (°C)	Pressure (atm)	Flow rate (L/min)	Yield (%)	Conversion (%)	Product (g)	Residue (g)
1	0	25	1	1	0	0	0	0
	1	25	1	1	10	10	1.0	0.9
	2	25	1	1	20	20	2.0	1.9
2	0	25	1	1	0	0	0	0
	1	25	1	1	15	15	1.5	1.4
	2	25	1	1	30	30	3.0	2.9
3	0	25	1	1	0	0	0	0
	1	25	1	1	25	25	2.5	2.4
	2	25	1	1	50	50	5.0	4.9
4	0	25	1	1	0	0	0	0
	1	25	1	1	35	35	3.5	3.4
	2	25	1	1	70	70	7.0	6.9
5	0	25	1	1	0	0	0	0
	1	25	1	1	45	45	4.5	4.4
	2	25	1	1	90	90	9.0	8.9

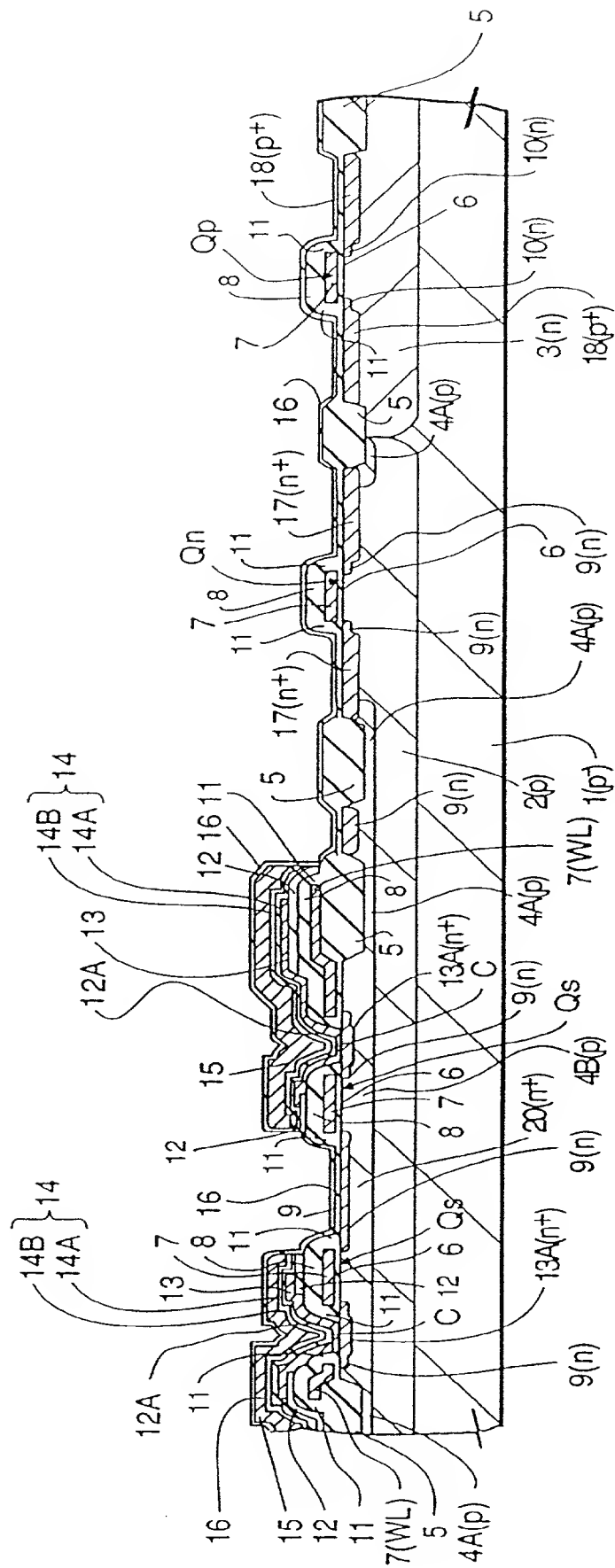
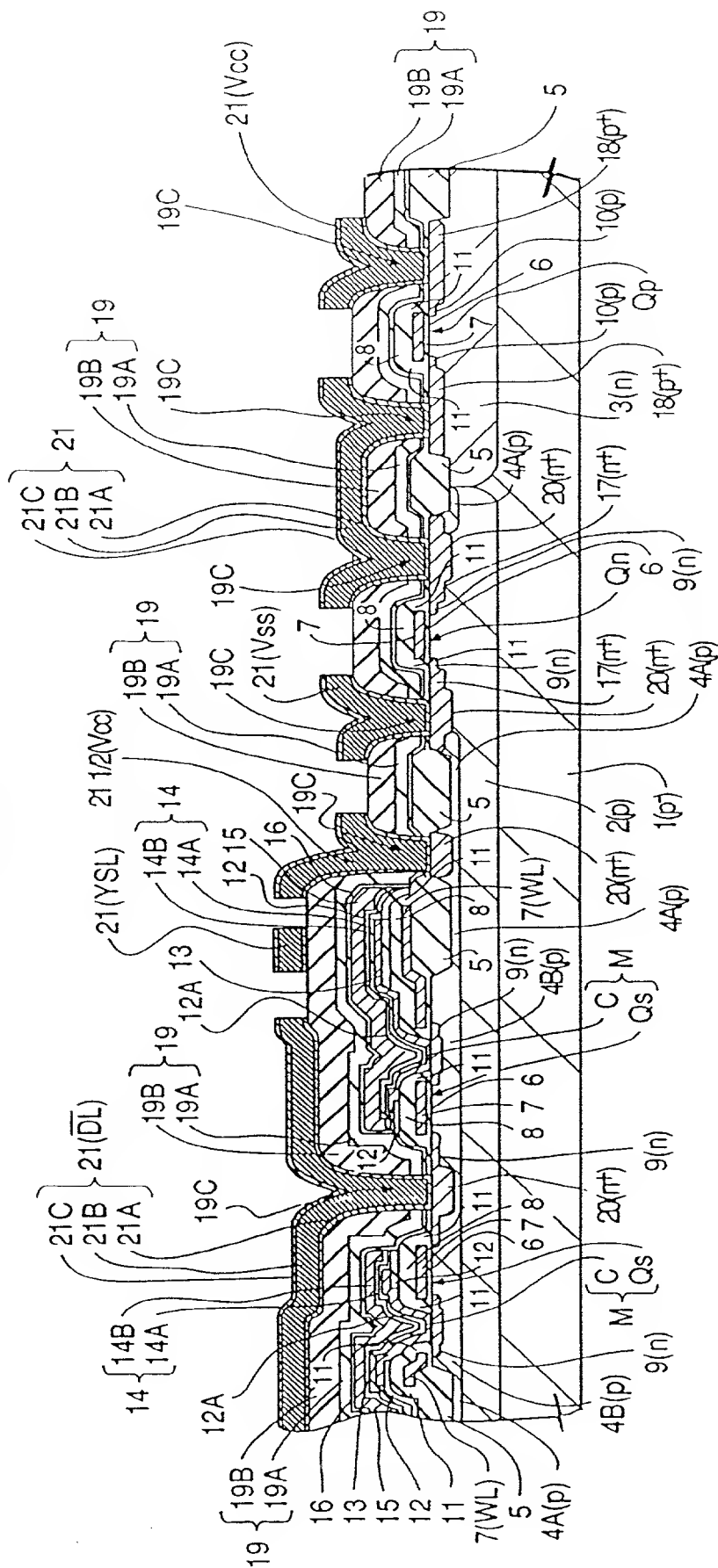






FIG. 25



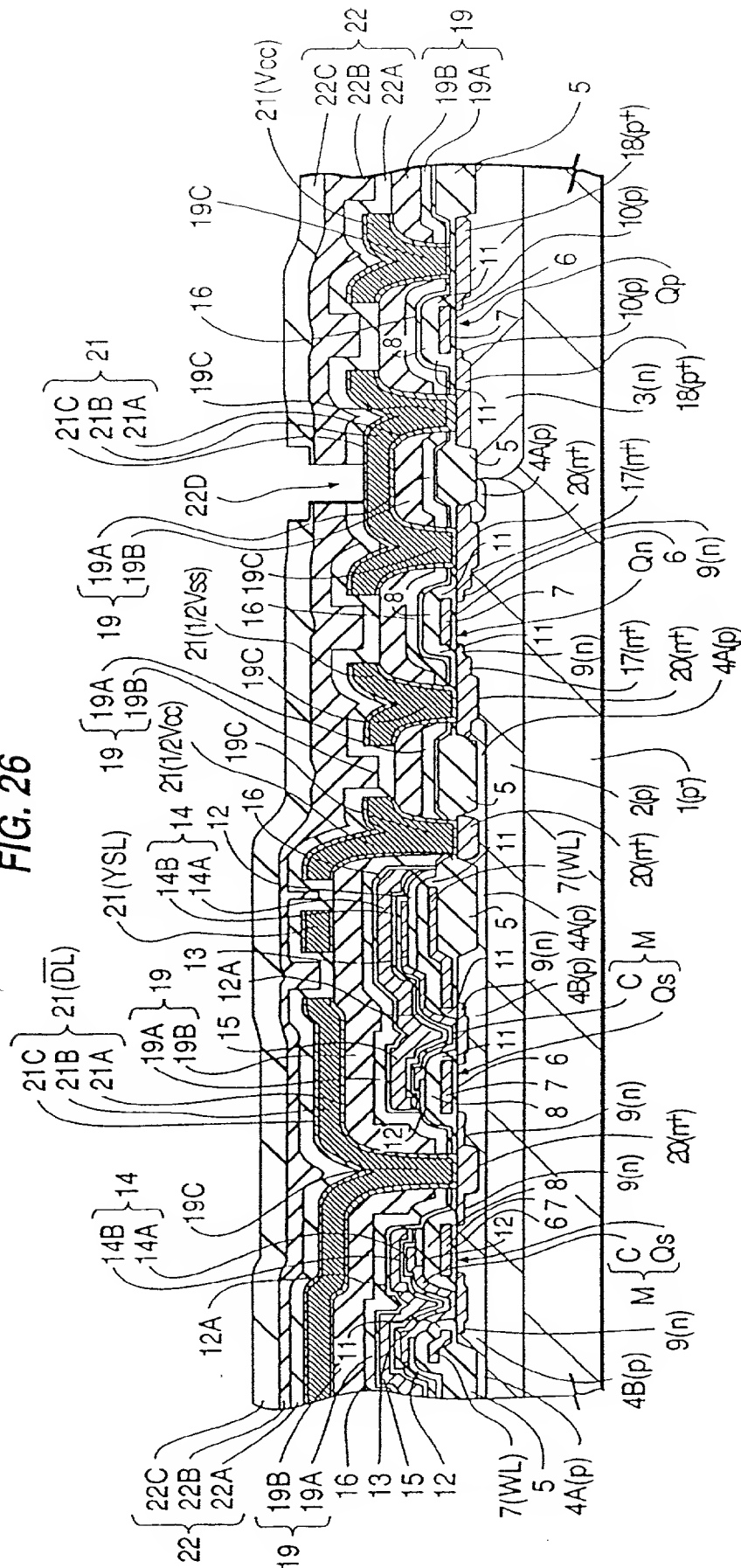


FIG. 28

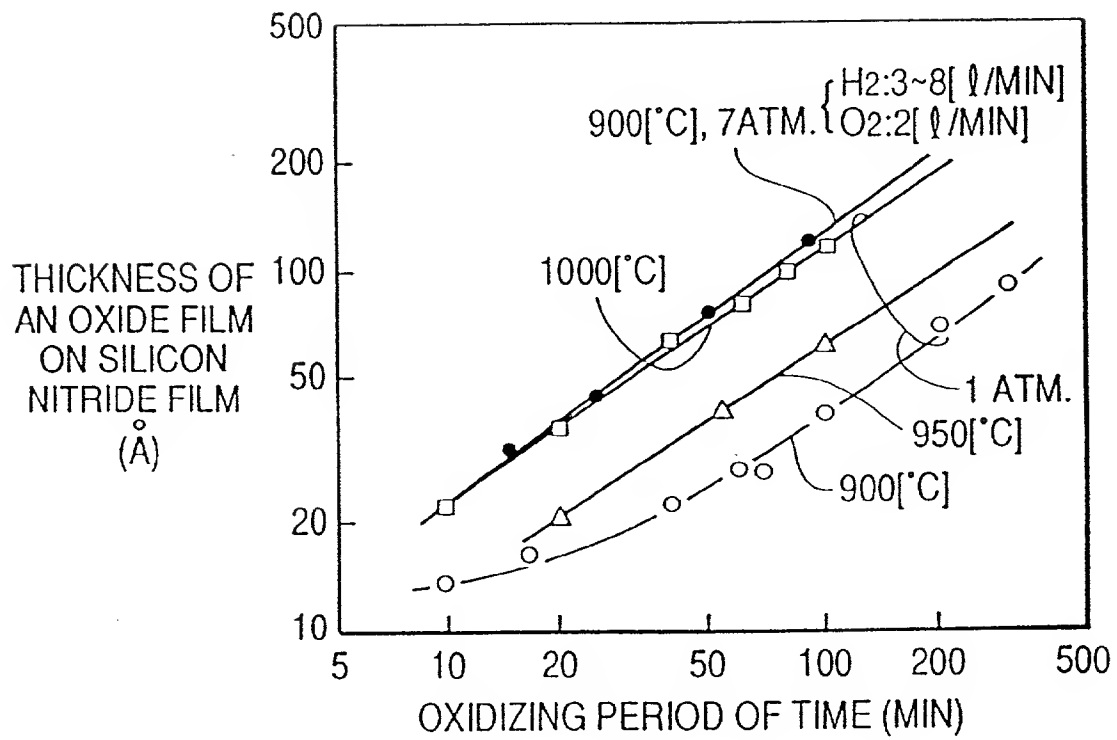


FIG. 29

